










Installation Instruction – OXYFLEX MF1100 AS

		
<p>Upper part of the clamp saddle is already welded on the diffuser body at delivery conditions.</p>	<p>The O-ring gasket has to be put into the groove.</p>	<p>The pipe has to be adjusted that all bores are perpendicular at the top.</p>
		
<p>The air socket (19mm) of the upper clamp saddle part is inserted into the existing bore (25mm) of the pipe from above.</p>	<p>The lower part of the clamp saddle has to be hooked in the upper part of the clamp saddle. .</p>	<p>The clamp saddle has to be closed around the pipe.</p>
		
<p>The two clamp saddle parts have to be connected to each other by screw, washer and self-locking nut (M8). The thread of the hexagon screw should be lubricated beforehand to avoid seizing.</p>	<p>The diffuser has to be adjusted horizontally before the clamp is finally tightened.</p>	<p>Now the clamp saddle is to be tightened by screwing (6 Nm) using a ratchet wrench.</p>