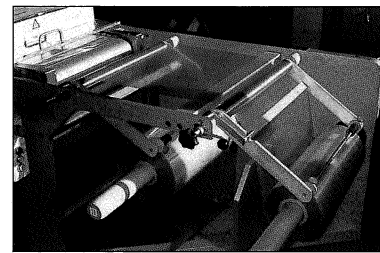
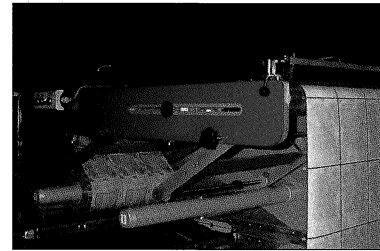


1. bottom film unwinding in user-friendly position, optional with double receptacles
2. forming station
3. plastic side boards
4. loading area, knee-free or covered area modular prolongable (725, 1200, 1450, 1800 and 2400 mm) or combinations
5. hinged touch screen control panel
6. gas mixer integrated
7. top film - affixing station
8. photoelectric code control
9. sealing bridge with sealing slide-in module, quick change of sealing plates
10. top film with pre-spooling
11. cross cutting area, modular prolongable (725, 1200 and 1450 mm)
12. cross cutting
13. safety covers, hinged or sliding
14. labelling area, modular prolongable (1200, 1450, 1800 and 2400 mm)
15. longitudinal cutting
16. side strip removal / disposal of residual film (suction, unwinding, chopper, removal of central stripe)
17. ejection conveyor
18. separate lifting systems, control of lift via control panel
19. central exhaust air assembly
20. vacuum connection, valves with large cross-sections, optional qualified for concentrated oxygen gassing
21. vacuum pump, optional
22. cooling system integrated, no water consumption
23. active carbon filtering, forming air of prime quality



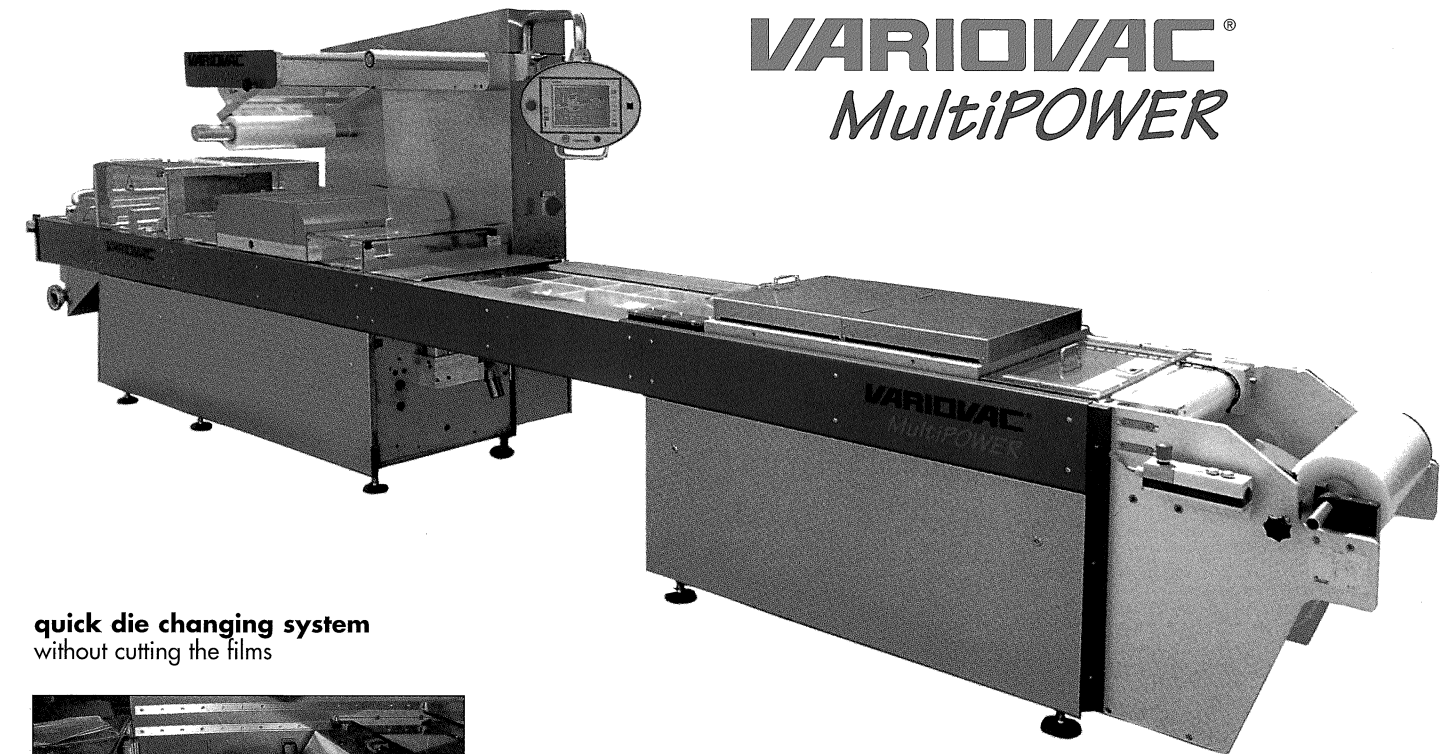
bottom film unwinding,  
**optional** with double receptacles



top film unwinding,  
**optional** with double receptacles

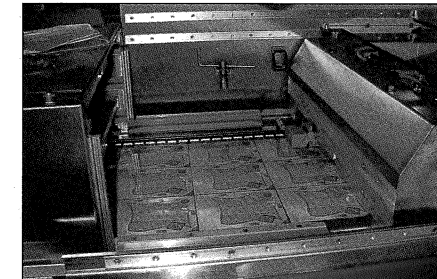


top film affixing station, **filed to patent**

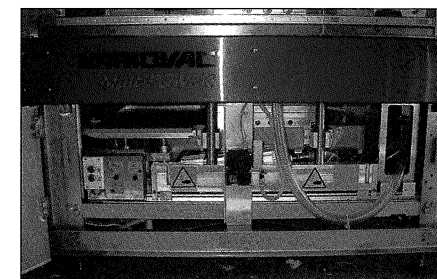


## VARIOVAC® MultiPOWER

**quick die changing system**  
without cutting the films



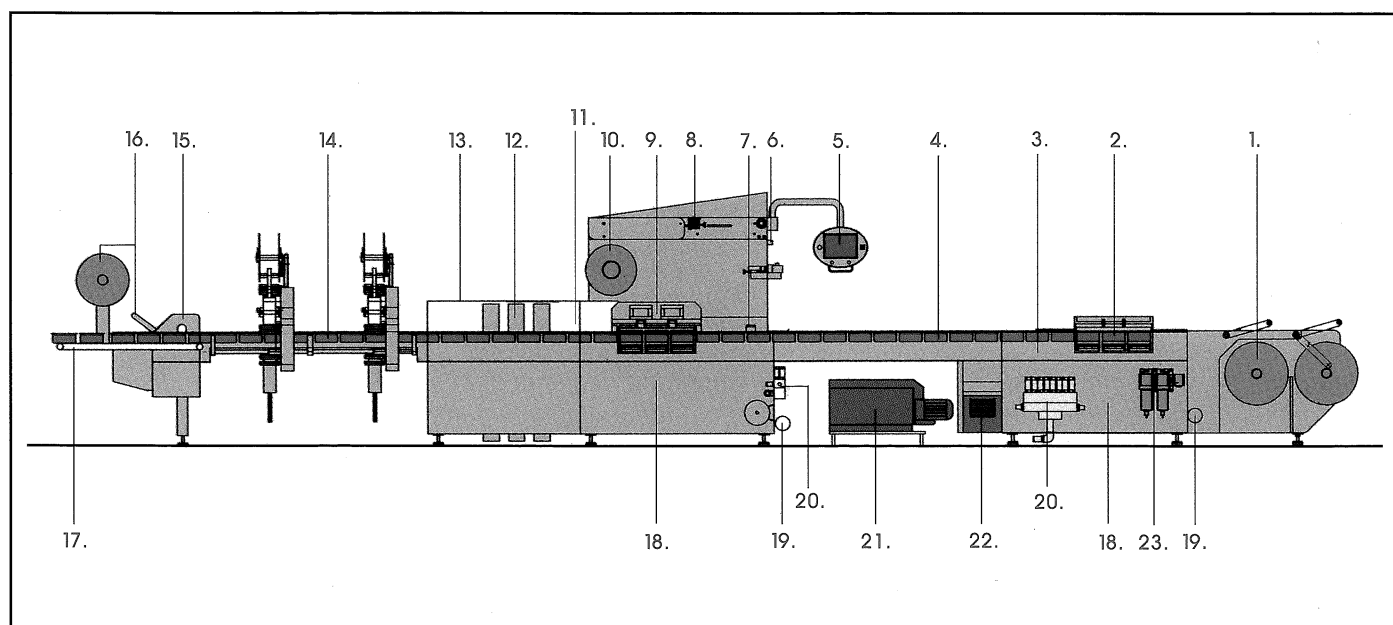
sealing slide-in module  
with "paternoster" and park-position



exchange of forming die and sealing  
frames from the side



**punch system**  
alteration of track numbers **without**  
changing punch inserts



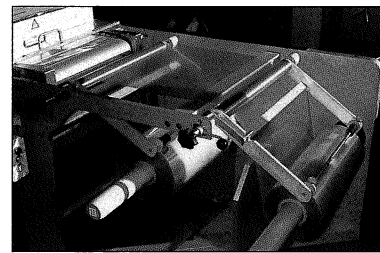
### MultiPOWER Technical Data

film widths 300-400, 420-520, 540-640 mm  
stroke max. 800 mm  
forming depths 70, 100, 140, 200 mm  
bottom film roll 500 mm ø with 3" / 6" - core  
top film roll 400 mm ø with 3" / 6" - core  
advance speed continuously adjustable

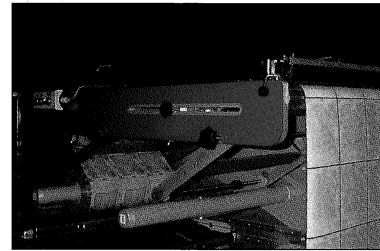
micro processor control Siemens S7, colour touch screen, user-friendly,  
90 programs, different languages  
vacuum system high capacity valves  
pneumatic Festo  
cooling system integrated, **no** water consumption  
voltage 3 x 400 / 400 V / N / PE, 50 / 60 Hz.  
compressed air min 6 bar

Consumption of energy depends on equipment and output of machine.  
The machines correspond to GMP - standard.  
Subject to technical alterations.

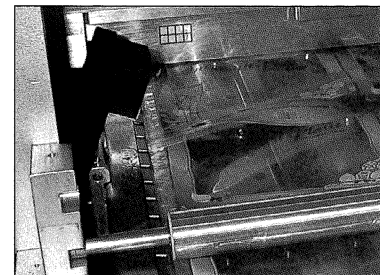
1. bottom film unwinding in user-friendly position, optional with double receptacles
2. forming station
3. plastic side boards
4. loading area, knee-free or covered area modular prolongable (725, 1200, 1450, 1800 and 2400 mm) or combinations
5. hinged touch screen control panel
6. gas mixer integrated
7. top film - affixing station
8. photoelectric code control
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18. separate lifting systems, control of lift via control panel
19. central exhaust air assembly
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22. cooling system integrated, no water consumption
23. active carbon filtering, forming air of prime quality



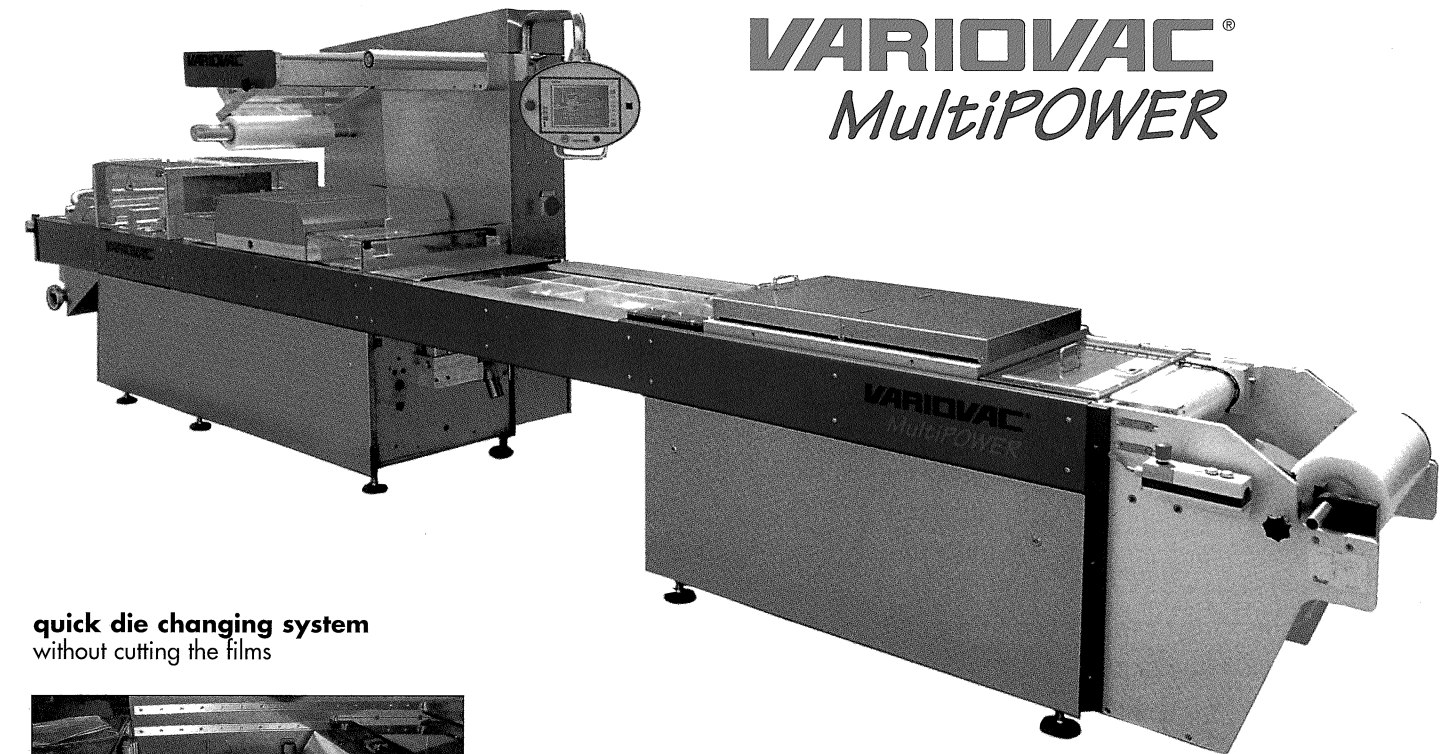
bottom film unwinding,  
**optional** with double receptacles



top film unwinding,  
**optional** with double receptacles

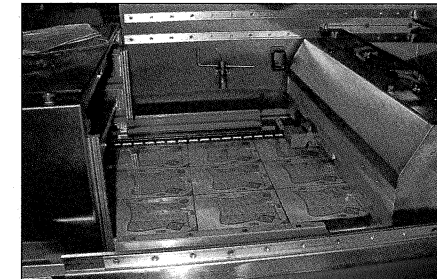


top film affixing station, **filed to patent**

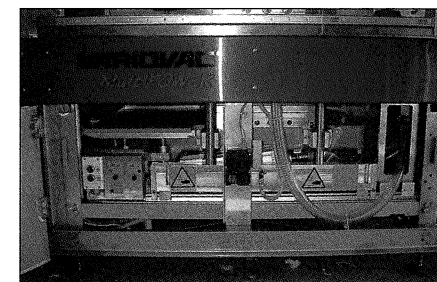


## VARIOVAC® MultiPOWER

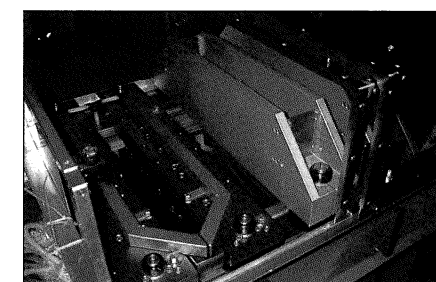
**quick die changing system**  
without cutting the films



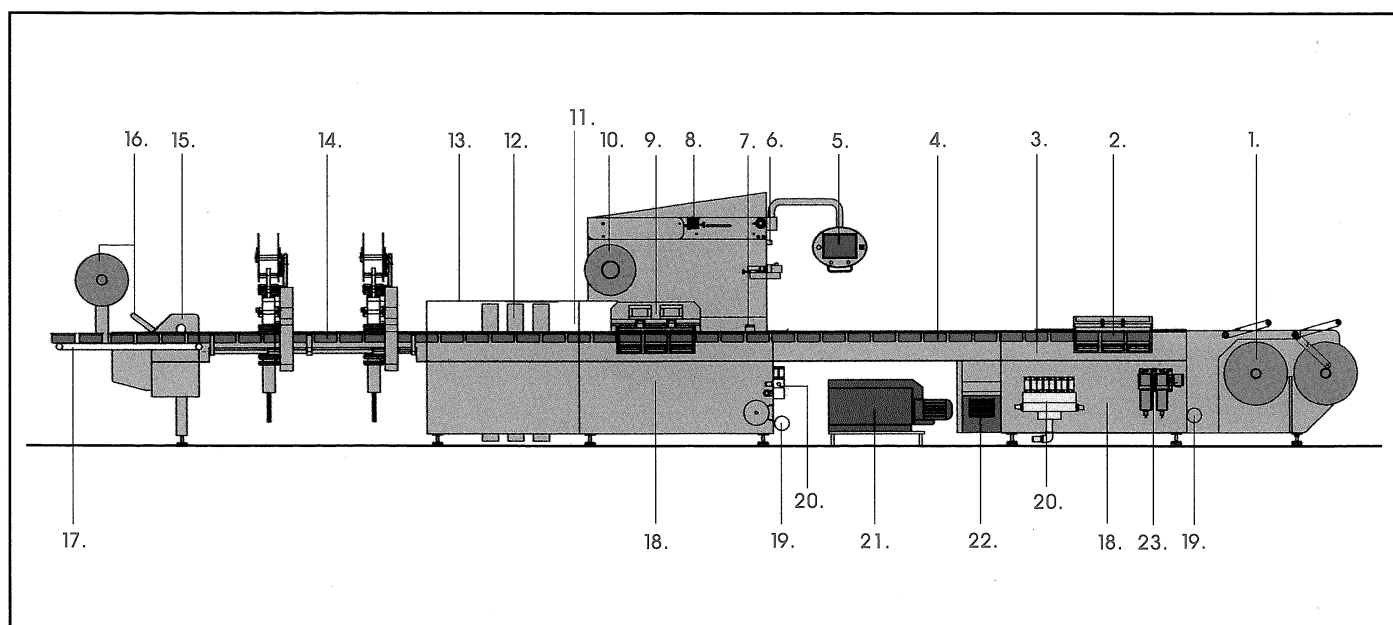
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exchange of forming die and sealing  
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**punch system**  
alteration of track numbers **without**  
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### MultiPOWER Technical Data

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stroke	max. 800 mm
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advance speed	continuously adjustable

micro processor control	Siemens S7, colour touch screen, user-friendly, 90 programs, different languages
vacuum system	high capacity valves
pneumatic	Festo
cooling system	integrated, <b>no</b> water consumption
voltage	3 x 400 / 400 V / N / PE, 50 / 60 Hz.
compressed air	min 6 bar

Consumption of energy depends on equipment and output of machine.  
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